

Right angle double spindle drill/milling unit with WT System

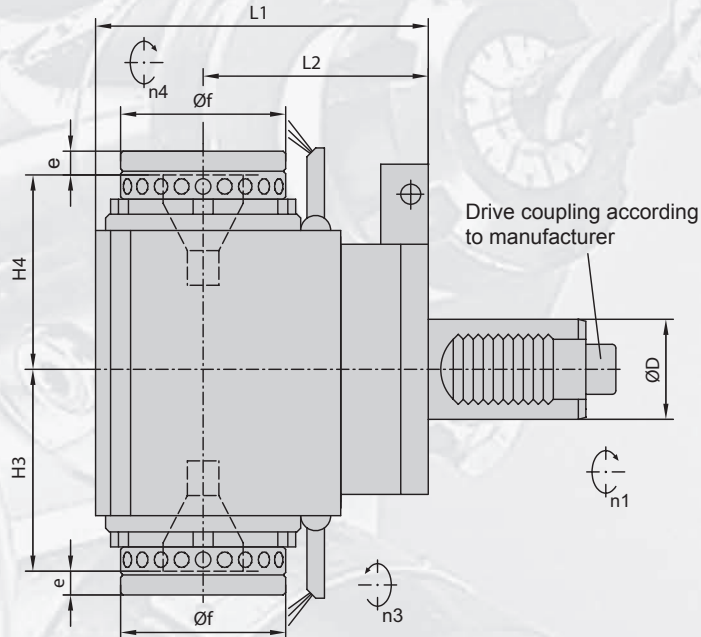
Please select suitable turret specification from the Machine Type listing!

Typ A: Face mounted

Typ B: O. D. mounted

Ratio = 1:1

180° reversible head



4105... (EC) with external coolant supply

Order wrenches separately !

Item No.	Turret specification				Clamping System			Dimensions / Data					Wrench 00676...
	ØD	Turret manufacturer	Type	Drive coupling	Size	e	Øf	L1	L2	H3	M Nm	Ratio n1:n2	
410525027-25	25	Sauter	B	DIN 5480	WT-25	6	55	105	75	55 59	20	1:1	...000000
410525028-25	25	Traub TNC 42	B	bevel gear	WT-25	6	55	95	65	55 59	20	1:1	...000000
410525069-30	30	Emco HT-665	B	DIN 5480	WT-25	6	55	130	100	55 59	32	1:1	...000000
410525076-30	30	Mori Seiki ZT1000Y	B	DIN 1809	WT-25	6	55	95	65	55 59	32	1:1	...000006
410525070-30	30	Okuma LT 200-M ¹⁾	B	1-step	WT-25	6	55	120	90	59 55	32	1:1	...000000
410525007-30	30	Sauter (L2=85)	B	DIN 5480	WT-25	6	55	115	85	55 59	32	1:1	...000000
410525006-30	30	Sauter (L2=100)	B	DIN 5480	WT-25	6	55	130	100	55 59	32	1:1	...000000
410525105-30	30	Traub TNC 65	B	bevel gear	WT-25	6	55	105	75	55 59	32	1:1	...000000
410532108-40	40	Emco HT-690	B	DIN 5480	WT-32	9	66	143	100	76 79	63	1:1	...000001
410532094-40	40	Mori Seiki ZT2500Y	B	DIN 1809	WT-32	9	66	153	110	76 79	63	1:1	...000001
410532109-40	40	Okuma LT 300-M ¹⁾	B	1-step	WT-32	9	66	133	90	79 76	63	1:1	...000001
410532110-40	40	Okuma LT 400-M ¹⁾	B	1-step	WT-32	9	66	143	100	79 76	63	1:1	...000001
410532097-40	40	Sauter (L2=100)	B	DIN 5480	WT-32	9	66	143	100	76 79	63	1:1	...000001

1) direction of rotation: n1 = n3, n1 ≠ n4