

# PRESSURE DIAGRAM



Maximum possible coolant pressure depends on RPM.  
 Every sealing system has an individual diagram.  
 Select the suitable diagram by the number stated in the  
 data sheet of the driven precision tool.

**ATTENTION:**

Do not run dry! Coolant must be switched on before rotating.  
 For machining cast iron, only use driven tools with diagram D01012 or D01013.  
 1 bar = 14.5 PSI Filtration of minimum 100 µm recommended

